MODULE 3

SOLVED NUMERICAL PROBLEMS

Problem 1: Grit chamber designing Problem: Determine the dimension of channel for a maximum wastewater flow of $25,000\text{m}^3/\text{d}$ in which a flow-through velocity of 0.26 m/s will be maintained. If the settling velocity for particles is found to range from 0.020 to 0.026 m/s, depending on their shape factor. (Consider Depth = $1.5 \times \text{width}$)

Solution: Assume a rectangular cross section part with a depth of 1.5 times of width.

$$A_x = W \times D$$

 $= W \times 1.5W$
 $= 1.5 W^2$
 $A_x = \frac{Q}{vh} = \frac{25000(m3/d)}{0.26(m/s)} = 1.11289 m^2$
 $W = 0.86m$
 $D = 1.29m$

Assuming a settling velocity of 0.023 m/s, then detention time t_d:

$$t_d = D/v_t$$

= 1.29m / (0.023m/s)
= 56 s

Then length,
$$L = t_d \times v_h$$

= $56s \times 0.26$ m/s
= 14.56 m

Tank Dimension:
$$L = 14.56 \text{ m}$$
 $W = 0.86 \text{ m}$ $D = 1.29 \text{ m}$

Problem 2: The mole fraction of O_2 is 0.48 atm. Find the concentration of O_2 in water (in mg O_2 / litre of water) at 20 °C.

Solution:

We know that;
$$x_A = ((C_A (in g/L) \times 18) / (MW_A (in g/mol) \times 10^3))$$

Given;
$$X_A = 0.48$$
,

$$MW_A = 32 \text{ g/mol}$$

Then,

$$C_A = (0.48 \times 32 \times 10^3) / (18)$$

$$C_A = 853.33 \text{ g/L}$$

Problem 3: If a ground water contains H_2S at concentration of 2 mg/l, determine the concentration of H_2S in head space of a closed tank containing the ground water at at 20 °C. Given that for H_2S , Henry's constant (H) is equal to 5.15×10^2 atm at 20 °C

Solution:

$$p_{H_2S} = \frac{C_{H_2S} (\text{in mg/L}) \times H \times 18}{(\text{MW}_{H_2S} (\text{in g/mol}) \times 10^6)}$$

$$p_{H_2S} = \frac{2 \times 5.15 \times 10^2 \times 18}{\left(34 \times 10^6\right)} = 5.453 \times 10^4 \text{ atm} = 545.3 \text{ ppm}_v \text{ (volume basis assuming total pressure }$$

inside tank is 1 atm).

$$C_{H_2S} = \frac{p_{H_2S}MW_{H_2S}}{RT} = \frac{5.453 \times 10^4 \times 34}{0.0821 \times 293} = 0.00077 \text{ g/L} = 0.77 \text{ mg/L}.$$

Problem 4: For $40,000 \text{ m}^3/\text{d}$ wastewater, Calculate the volume of the flocculator tank, in which 42 mg/L alum dosage with flocculation at a G_t value of 4.32×10^4 that produces the optimal results and and the water temperature is 20^{0}C . Determine the requirement of alum in per week and volume of tank.

Solution:

(a) Alum requirement:

$$42 \text{ mg/L} = (42 \times 10^{-6} \text{kg}) / (10^{-3} \text{m}^3)$$
$$= 0.042 \text{ kg/m}^3$$

Weekly alum required = $(7d/\text{week}) \times (0.042 \text{ kg/m}^3) \times (40,000 \text{ m}^3/\text{d})$

$$= 11,760 \text{ kg/week}$$

(b) Volume of tank:

Assume an average G value of 30 s⁻¹

$$G_t = 4.32 \times 10^4$$

= $(4.32 \times 10^4)/30$
= 1440 sec

Volume of tank, $V = Q \times t$

=
$$(40,000 \text{ m}^3/\text{d}) \times (1440 \text{ sec})$$

= $(40,000 \text{ m}^3 / 24 \times 60 \times 60 \text{ sec}) \times (1440 \text{ sec})$
= 666.67 m^3 .

Problem 5: Design a primary clarifier which can remove 65% of the suspended solids at average flow of 4500 m^3/d with peak flows as high as 13000 m^3/d of any wastewater treatment plant. Given the required surface area of basin=150 m^2 .

Solution: For the circular tank, the diameter d

$$d = (4A/\pi)^{1/2}$$
= $(4 \times 150 \text{ m}^2 / 3.14)^{1/2}$
= 13.82 m

Assuming a side wall depth of 4 m, volume of tank = 4×150

$$600 \text{ m}^3$$

And detention time at average flow

$$= \frac{600 \text{ m}^3}{4500 \text{ m}^3/\text{d}} = 0.133 \text{ d} = 3.2 \text{ h}$$

At peak flow condition, the overflow rate

$$= \frac{13000 \text{ m}^3/\text{d}}{150 \text{ m}^2} = 86.66 \text{ m/d}.$$

UNSOLVED PROBLEMS

- 1. What would be the major steps for waste water treatment?
- 2. Discuss the various steps of wastewater treatment? Describe all steps with their main purpose.
- 3. Discuss about the following process:
 - (a) Screening
 - (b) Aeration
 - (c) Sedimentation
 - (d) Clarification
 - (e) Electrodialysis
 - (f) Reverse osmosis
 - (g) Ion exchange
- 4. Determine the effect of primary treatment on the performance of secondary treatment.
- 5. Differentiate between hard ground water & turbid surface water via flow-sheet.
- 6. Name and characterize three most significant components of wastewater.
- 7. What are the common engineering methods of removing solids from wastewater?
- 8. What is the flow equalization process? Discuss about the advantages and disadvantages of flow equalization.
- 9. Which types of flow equalization is more efficient, in- line equalization or off- line equalization?
- 10. What do you mean by HTU & NTU?
- 11. What are the various factors that affect removal of VOCs in aeration process?
- 12. How you calculate solubility of gases?
- 13. Define Henrys' Law. Explain the effect of temperature on solubility of gases?
- 14. Describe the following aeration process:
 - (a) Diffused or Submerged Aeration
 - (b) Spray aeration
 - (c) Water fall type of aeration
- 15. Differentiate between coagulation and flocculation?

- 16. Explain coagulation process of wastewater treatment. What is the role of Al³⁺ & Fe³⁺ in the coagulation process? Discuss about the factors which decide the chemicals for coagulation process. What are the advantages and disadvantages of coagulation process?
- 17. Explain gravitational settling phenomena and its types. What is drag-coefficient (C_D)? Define the Stoke's law. Discuss about various types of gravitational settling phenomena.
- 18. Differentiate between following settling processes
 - (a) Discrete particle settling
 - (b) Flocculation settling.
 - (c) Hindered settling
- 19. Explain filtration, its types and application in wastewater treatment? Describe various mechanisms involved in the filtration processes.
- 20. Classify various membrane processes and differentiate between them. Which types of materials are used in commercial membranes manufacturing?
- 21. What is membrane fouling?
- 22. Give the advantages & disadvantages of various membrane technologies?
- 23. Explain reverse osmosis process.
- 24. Differentiate between physio-sorption and chemi-sorption?
- 25. Discuss various factors which control the adsorption process?
- 26. Define the electrochemical treatment (ECT) process? Discuss about the factors which affect the ECT Process?